

The new sewing unit for topstitching the left trousers fly – with single or double seam

- Maximum flexibility of use
- Up to 4 different topstitching widths can be realized as double seam
- Seam distance between 2.4 mm and 6.4 mm according to customer request
- Last stitch precisely in the seam shadow below the waistband



NEW 1931-5

Topstitching of trousers flies alternatively with single seam or double seam

The **new sewing unit 1931-5** allows topstitching of trousers flies optionally with one seam or with two seams. These flexible applications and the first-class sewing results based on the approved class 1911-5 increase the efficiency and flexibility of use.

As tried and tested, the waistband edge of the workpiece is positioned at the laser marking. The seam end is precisely in the seam shadow below the waistband.

With the new sewing unit 1931-5 it is possible now to sew a parallel second seam with a distance between 2.4 mm and 6.4 mm to the first seam. The distance is determined by exchangeable contour rollers (optional) which can be produced in distances of 1/10 mm according to the customer's requirements.



1931-5 – flexible and efficient



Compensating clamp for parallel double seam with spacer

Your advantages:

- Maximum flexibility when topstitching the left fly piece of men's trousers
- Last stitch precisely in the seam shadow below the waistband
- Special compensating clamp with height compensation in the waistband section
- Contour rollers for a seam distance between 2.4 and 6.4 mm according to the customer's requirements (contour roller 6,4 mm as standard, further spacers are optional)
- Freely programmable stitch length for all seams and seam sections
- Up to 4 different topstitching widths as double seam
- Up to 8 different topstitching widths as single seam
- Sewing length up to 280 mm (optional up to 345 mm)
- Fly seam contour according to customer's specification (optional)



Single seam



Double seam

										Sewing sector	Stitching width	Double seam		
			mm							(mm)	(mm)	(mm)		
1911-5	●	●	1 - 4	●	●	●	●	●	●	280/345*	30 - 43	--	○	●
1912-5	●	●	1 - 4	●	●	●	●	●	●	280/345*	30 - 43	--	○	●
1931-5	●	●	1 - 4	●	●	●	●	●	●	280/345*	28 - 46	2,4 - 6,4	○	●

● = standard equipment, ○ = optional equipment, * = optional